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# Ductless Aire

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## DA1813-H230/I INDOOR UNIT EXPLODED PARTS LIST

SERIAL NUMBER	PART NAME	QUANTITY
1	WALL MOUNTING FRAME	1
2	BASE	1
3	CROSS FLOW FAN	1
4	FLOW FAN BEARING	1
5	RING OF CROSS FLOW FAN BEARING	1
6	ROOM TEMP. SENSOR FRAME	1
7	EVAPORATOR	1
8	EVAPORATOR LEFT PLATE	1
9	ELECTRIC HEATER	1
10	OUTLET PART	1
11	GUIDE LOUVER A	1
12	GUIDE LOUVER B	1
13	LEFT CONNECTING ROD A	1
14	BEARING D	1
15	LEFT SUPPORT OF STEP MOTOR	1
16	MANUMOTIVE SWING LOUVER	20
17	RIGHT SUPPORT OF SWING LOUVER	1
18	MIDDLE SUPPORT OF SWING LOUVER	1
19	LEFT SUPPORT OF SWING LOUVER	1
20	WIND OUTLET PROTECTION GRILL	1
21	MIDDLE FRAME	1
22	SCREW COVER	3
23	FILTER (OPTIONAL)	1
24	LEFT AIR FILTER	1
25	RIGHT FILTER	1
26	FRONT PANEL	1
27	RIGHT CORNER OF BASE	1
28	MOTOR SUPPORT	1
29	FAN MOTOR	1
30	MOTOR CLAMP	1
31	ELECTRIC BOX	1
32	WIRE SLEEVE	1
33	WIRE CLAMP OF ELECTRIC BOX	1
34	ELECTRIC BOX PART A	1
35	ELECTRIC BOX PART B	1
36	DISPLAY LAMP FRAME	1
37	ROOM TEMP. SENSOR	1
38	TUBE TEMP. SENSOR	1
39	ELECTRIC CONTROL BOARD	1

40	POWER WIRE	1
41	TERMINAL BOARD	1
42	OUTDOOR CONNECTING WIRE	1
43	THERMAL ISOLATION PIPE	1
44	BEARING OF SWING LOUVER	4
45	LEFT PART OF MIDDLE CONNECTING ROD	1
46	LEFT PART OF LARGE CONNECTING ROD B	1
47	RIGHT PART OF MIDDLE CONNECTING ROD	1
48	RIGHT PART OF LARGE CONNECTING ROD B	1
49	RIGHT PART OF LARGE CONNECTING ROD	1
50	BEARING CONNECTING ROD	1
51	RIGHT SUPPORT OF STEP MOTOR	1
52	AIR DOOR STEP MOTOR (DA2413 ONLY)	1
53	BEARING A	1
54	BEARING B	1
55	WIRE CLIP	1
56	WATER RESISTANT BOARD	1
57	ELECTRIC BOX COVER	1
58	BEARING C	1
59	LEFT THIRD WIND STEP MOTOR (DA1813 ONLY)	1
60	RIGHT THIRD WIND STEP MOTOR (DA1813 ONLY)	1
61	DISPLAY BOX	1
62	DISPLAY LAMP PANEL	1
63	REMOTE CONTROL	1